



(43) International Publication Date
29 January 2004 (29.01.2004)

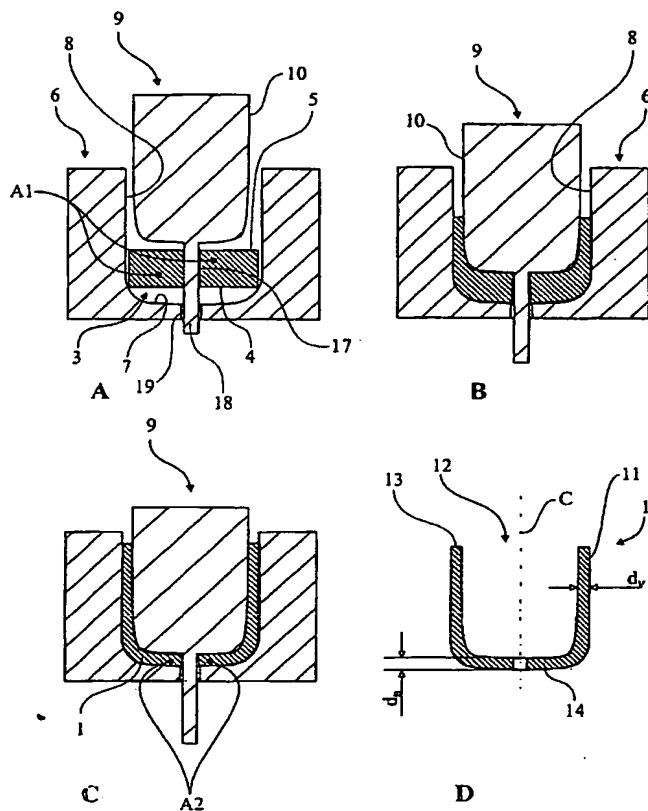
PCT

(10) International Publication Number
WO 2004/009267 A1

- (51) International Patent Classification⁷: **B21J 1/04** (72) Inventor: **HÅKANSSON, Lennart** (deceased).
- (21) International Application Number: **PCT/SE2003/001156** (74) Agents: **KYLIN, Peter et al.**; Hynell Patenttjänst AB, Patron Carls väg 2, S-683 40 Hagfors/Uddeholm (SE).
- (22) International Filing Date: **3 July 2003 (03.07.2003)** (81) Designated States (*national*): AE, AG, AL, AM, AT (utility model), AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ (utility model), CZ, DE (utility model), DE, DK (utility model), DK, DM, DZ, EC, EE (utility model), EE, ES, FI (utility model), FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK (utility model), SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (25) Filing Language: **Swedish** (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO,
- (26) Publication Language: **English**
- (30) Priority Data:
0202293-7 23 July 2002 (23.07.2002) SE
0202766-2 16 September 2002 (16.09.2002) SE
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(54) Title: **METHOD FOR MANUFACTURE OF A METAL SHELL, AND A CUP DESIGNED TO SERVE AS A BLANK**



(57) **Abstract:** The invention relates to manufacture of a cup (1) that is designed to serve as a blank in the production of a metal shell (2) by providing a body (3) of a bar material, placing the body (3) in a counterdie (6) in which a first end surface of the body (3), which is substantially perpendicular to the central axis (C) of the body, is placed facing towards the bottom of the counterdie while the inner wall of the counterdie (6) encloses at least a part of the body and preferably the whole body, so that the body (3) is hereby placed in the counterdie (6), applying a mandrel (9) to a second end surface of the body that is substantially perpendicular to the central axis C of the body (3), applying a pressing force to the mandrel (9) so that the body (3) is cold flow pressed through plastic deformation into a cup (1). The invention also relates to an application of a body for manufacture of a blank for a grenade/cartridge shell and a process for manufacture of a grenade/cartridge shell.